

IN THE CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in the application:

--Claims 1-19. (Cancelled).

Claim 20. (New) A flat gable composite packing comprising:

- at least one carrier layer made out of paper or cardboard;
- a coupling agent layer;
- an oxygen barrier layer;
- an inner and an outer plastic coating made out of polyethylene;
- a coated casting opening forming a casting hole after penetration, wherein said casting opening defines a contour; and
- a resealable spout element, wherein the resealable spout element comprises a flange and a cap connected thereto, said flange enveloping the coated casting opening and being rigidly bonded to the exterior of the flat gable composite packing, wherein an opening or sealing element attached to the interior of the flat gable composite packing is bonded with the cap via a connecting element penetrating the coated casting opening, said opening element and said cap forming an undetachable unit.

Claim 21. (New) The flat gable composite packing of claim 20 comprising a square lug packing.

Claim 22. (New) The flat gable composite packing of claim 20, wherein the oxygen barrier layer is made out of aluminium.

Claim 23. (New) The flat gable composite packing of claim 20, wherein the opening element defines a contour corresponding essentially to the contour of the casting opening.

Claim 24. (New) The flat gable composite packing of claim 20, wherein the opening element is sharp-edged on its edges pointing towards the inner plastic coating of polyethylene.

Claim 25. (New) A flat gable composite packing comprising:

- at least one carrier layer made out of paper or cardboard;
- a coupling agent layer;
- an oxygen barrier layer;
- an inner and an outer plastic coating made out of polyethylene;
- a casting opening stamped out in the area of the flat gable composite packing, said casting opening defining a contour;
- a resealable spout element, wherein the resealable spout element comprises a flange and a cap connected thereto, said flange enveloping the casting opening while being rigidly bonded to exterior of the flat gable packing, wherein an opening or sealing element attached to the interior of the flat gable packing is bonded with the cap through a connecting element in the area of the casting opening, said sealing element and said cap forming an

undetachable unit, wherein the sealing element comprises a surface larger than the casting opening, a weakening line corresponding to the contour of the casting opening and bordering an opening element, said sealing element being provided with a gas or aroma barrier layer, and the opening element being separated from the sealing element upon opening of the spout element.

Claim 26. (New) The flat gable composite packing of claim 20, wherein the opening element or sealing element comprises a plate attached flat to the interior of the flat gable composite packing.

Claim 27. (New) The flat gable composite packing of claim 20, wherein the connecting element is moulded as a single piece onto the opening element.

Claim 28. (New) The flat gable composite packing of claim 20, wherein the cap comprises a recess to receive one end of the connecting element, said end facing the cap.

Claim 29. (New) The flat gable composite packing of claim 28, wherein the recess is located nearer to where the cap actuates than to where the cap is hinged to the flange.

Claim 30. (New) The flat gable composite packing of claim 20, wherein the connecting element is moulded as single piece onto the cap.

Claim 31. (New) The flat gable composite packing of claim 20, wherein this connecting element comprises a pin.

Claim 32. (New) The flat gable composite packing of claim 20, wherein this connecting element comprises a web.

Claim 33. (New) The flat gable composite packing of claim 20, wherein the connecting element comprises a cross section designed as a barb for a form-fitting connection of the opening element with the cap.

Claim 34. (New) The flat gable composite packing of claim 20, wherein the connecting element is bonded with the cap via thermal treatment.

Claim 35. (New) The flat gable composite packing of claim 20, wherein when the cap is sealed the connecting element is slit on its end facing the cap at least in a plane perpendicular to the sealed cap.

Claim 36. (New) The flat gable composite packing of claim 20, further comprising a seal between the flange and the cap of the spout element, wherein said seal is broken when the cap is initially opened.

Claim 37. (New) A method for manufacturing the flat gable composite packing of claim 20, said method comprising:

- manufacturing the casting opening in the carrier layer;
- coating the casting opening with films layer comprising an outer polyethylene layer, the oxygen layer and an inner polyethylene layer;
- moulding on the packing floor;
- puncturing with the connecting element the film layers covering the casting openings ;
- connecting the opening element with the inner polyethylene layer;
- securing the spout element and connecting the cap with the opening element through the connecting element; and
- folding and sealing the flat gable composite packing after filling.

Claim 38. (New) A method for manufacturing the flat gable composite packing of claim 20, said method comprising:

- coating the carrier layer with the outer polyethylene layer, the oxygen layer and the inner polyethylene layer;
- manufacturing the casting opening about the packing gable;
- moulding on the packing floor;
- securing the spout element and sealing element, and connecting the cap with the opening element through the connecting element; and
- folding and sealing the flat gable composite packing after filling.

Claim 39. (New) The flat gable composite packing of claim 25, comprising a square lug packing.

Claim 40. (New) The flat gable composite packing of claim 25, wherein the oxygen barrier layer is made out of aluminium.

Claim 41. (New) The method of claim 37, wherein the connecting element latches with the cap while applying the spout element.

Claim 42. (New) The method of claim 37, wherein the connecting element is bonded with the cap via thermal deformation.

Claim 43. (New) The method of claim 38, wherein the connecting element latches with the cap while applying the spout element.

Claim 44. (New) The method of claim 38, wherein the connecting element is bonded with the cap via thermal deformation.--